

# GHD-20T, 20" GEAR HEAD TAPPING DRILL PRESS 230V, 3PH

354022

JET Geared Head Drill Presses are ideal for repetitive drilling in a wide variety of materials. These drill presses are equipped with helical gears for smooth and quiet operation, a quick-release drill ejector and English/Metric depth gauge. T-slotted table, 8 spindle speeds, and a head and table that rotate 360° around the column enhance overall use and supply premier results.



## FEATURES

- Heavy-duty design allows a variety of precision drilling and tapping applications
- Integrated tapping and reversing controls
- Large production table and T-slotted base
- Easy-to-read internal depth gauge
- Three power downfeed rates
- Calibrated fine downfeed built in
- TEFC motor
- Built-in spindle lock
- Head tilts left or right
- Easily accessible table raiser
- Drill chuck arbor
- Draw bar



### JET RED ASSURANCE 2-YEAR WARRANTY

JET warrants every product it sells. If one of our tools needs service or repair, one of our Authorized Service Centers located throughout the United States can give you quick service. In most cases, any of these JPW Industries Authorized Service Centers can authorize warranty repair, assist you in obtaining parts, or perform routine maintenance and major repair on your JET tools. For the name of an Authorized Service Center in your area call 1-800-274-6848.

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## SPECIFICATIONS

Style (Type)	Geared Head
Drills to Center of Circle (In.)	20
Drilling Capacity Cast Iron (In.)	1-1/2
Drilling Capacity Mild Steel (In.)	1-1/4
Tapping Capacity Cast Iron (In.)	15/16
Tapping Capacity Mild Steel (In.)	15/16
Column Diameter (In.)	4-1/2
Distance Column to Spindle (In.)	10
Range of Spindle Speeds (RPM)	Low - 120, 260, 460, 900, 1600, 3000; High - 60, 130, 230, 450, 800, 1500
Spindle Taper (In. x TPI)	MT-3
Spindle Travel (In.)	5
Spindle Distance to Base (In.)	44-5/16
Spindle Distance to Table (Max.) (In.)	30-1/2
Table Size (L x W) (In.)	21-3/4 x 19-1/2
Table Travel (In.)	25-1/2
T-Slots Number and Size (In.)	2 & 5/8
T-Slot Centers (In.)	9



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