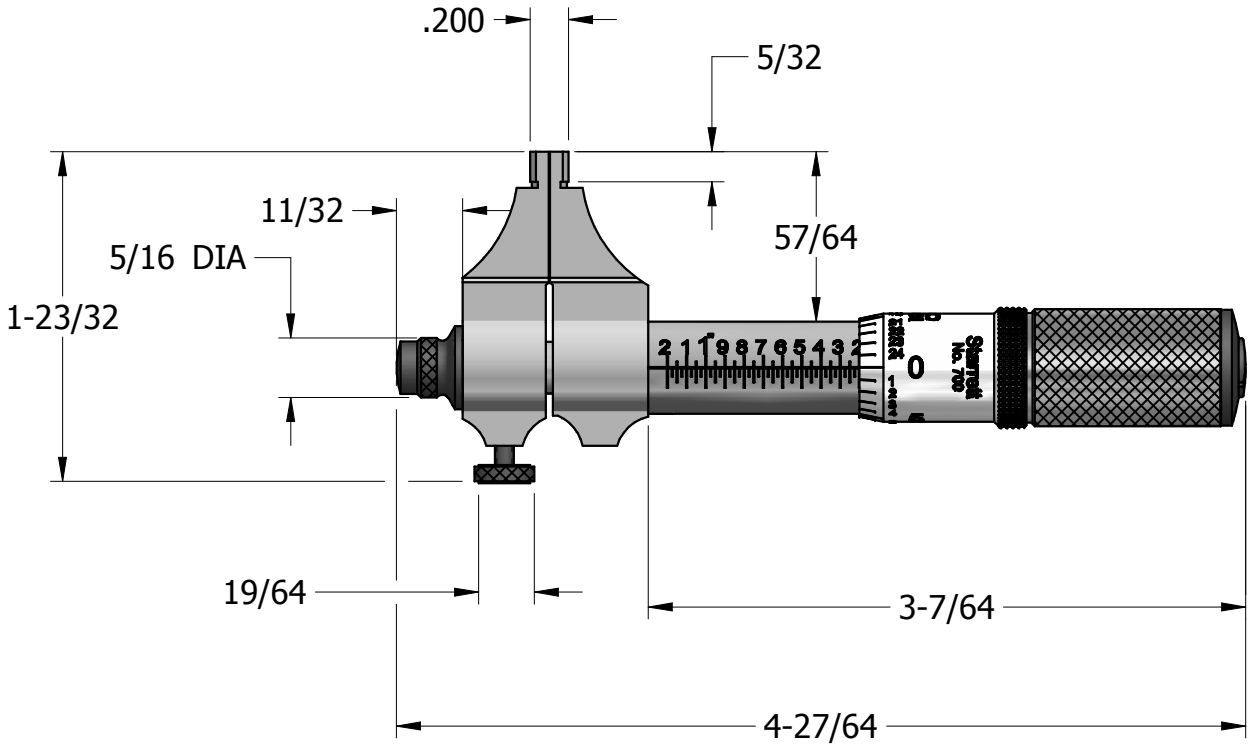
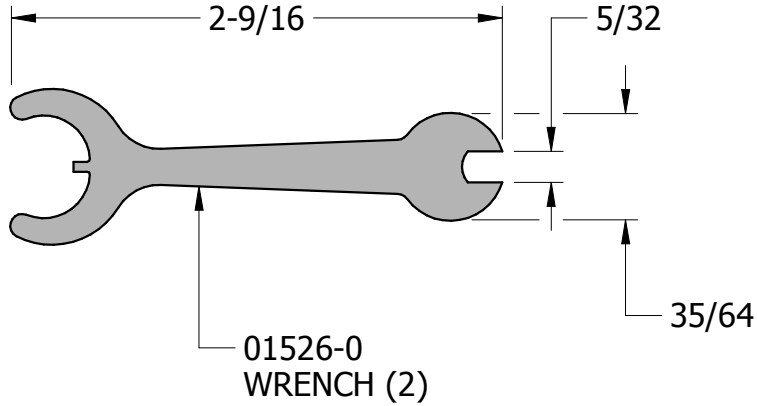
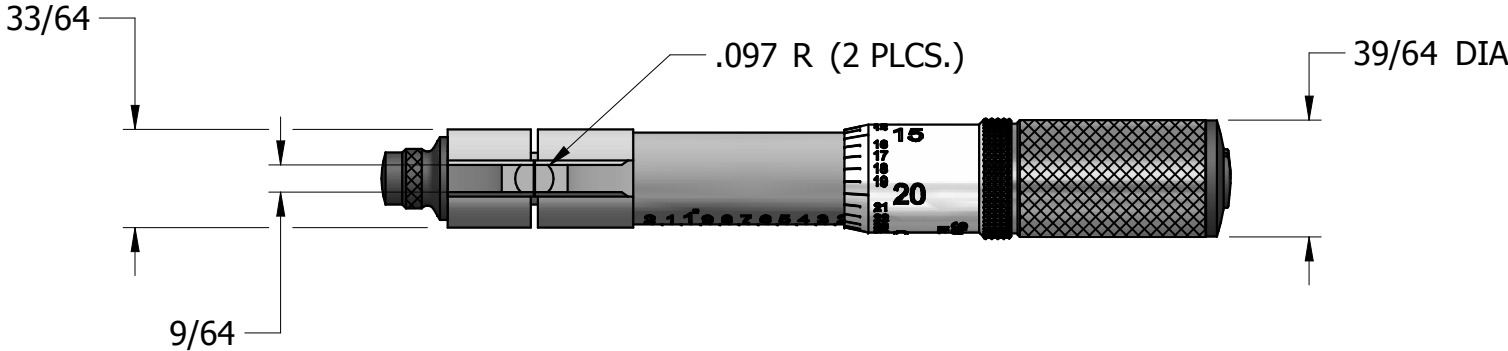


OPER

TOOLS



REV	DESCRIPTION	DATE	BY
DR	VTG	CHK	DATE
INSIDE MICROMETER CALIPER ASSEMBLY			
THE L.S. STARRETT CO. ATHOL, MASS.			

TOLERANCES - UNLESS
OTHERWISE SPECIFIED

1 PLACE DEC. or REF. : $\pm .015''$ --- 0.4 mm
2 PLACE DEC. : $\pm .010''$ --- 0.25 mm

3 PLACE DEC. : $\pm .003''$ --- 0.08 mm
4 PLACE DEC. : $\pm .0005''$ --- 0.01 mm

FRACTIONAL: $\pm 1/64''$
ANGULAR: ± 1 DEGREE